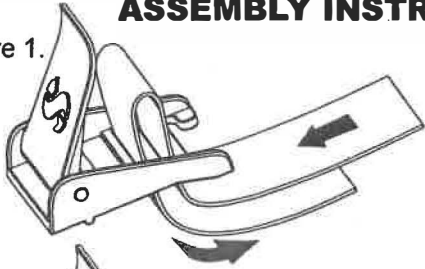
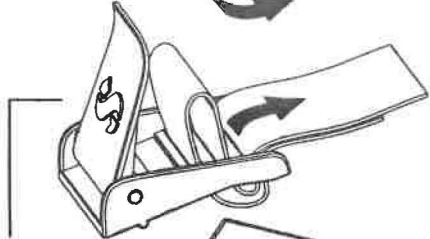


ASSEMBLY INSTRUCTIONS FOR BUCKLE P/N 23-051-X00

Figure 1.

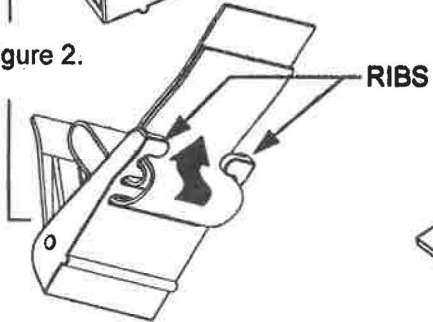


1. Thread the end of the belt through the buckle as shown. Figure 1.



2. Squeeze the two sides of the belt and pass them up between the two ribs. Figure 2.

Figure 2.



3. Tightly close the lever to secure the belt as shown. Figure 3.

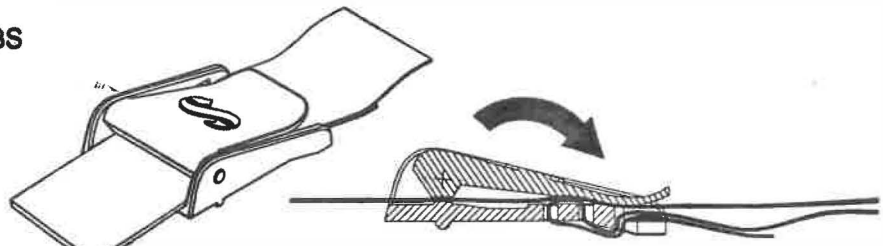


Figure 3.

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