

'NEW STYLE' PRO HATCH KIT to Fit:

Scupper Pro TW, Caper, Drifter, Prowler 15, Cabo & Pro SI

IN THE KIT:	1 Large hatch cover	1 5' piece of trim-lok	3 hatch straps with buckles
1 short strap	1 Buckle (female end only)	5 Screws	5 Bonded sealing washers
5 Nuts	5 3/4" washers	5 1" washers	

- YOU WILL NEED:**
- Drill with 13/64" bit
 - Jigsaw with blade for wood or plastic
 - Silicone sealant or 3M weatherstrip adhesive
 - Rasp or Surform
 - Scissors

#1

With a pen, mark a line 3/4" around the top of the mold-in hatch area. Using the jigsaw, cut along the line as accurately as possible. (SEE FIGURE 1) Smooth the edge with the rasp.



FIGURE 1



FIGURE 2



FIGURE 3

#2

Apply the trim-lok starting with the end that has the connecting tube protruding from it. (SEE FIGURE 2)

Continue around the cut-out until the edge is completely covered. (SEE FIGURE 3)

#3

Using scissors cut off any excess trim-lok. (SEE FIGURE 4) **Be sure to trim only the end without the connecting tube protruding from it.** Apply sealant to the connecting tube (SEE FIGURE 5) and then insert tube into trim-lok. Apply the connected trim-lok to the boat. When done correctly the trim-lok will appear to be one continuous piece.



FIGURE 4



FIGURE 5



FIGURE 6

#4

You will find five, small raised ovals on the deck of the boat. Drill five holes at these points using the 13/64" bit. (SEE FIGURE 6)

#5

Place the 1" washer on the screw, fold the strap so the two holes line up with each other and insert the screw. Then place the bonded sealing washer on the screw (sealant side away from the strap). Attach strap to boat using one 3/4" washer and nut on the inside of the boat. (SEE FIGURE 7) The short strap and buckle are attached at the front of the hatch. Place the lid on the hatch opening. Buckle the straps.



FIGURE 7